



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

646.9701  
Job Sheet 169333



Part No: 646.9701

Job Qty: 4 ea

Part Name: Cutter Sub Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/7/17

Job Tracking No:

Due Date: 12/15/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D2 SHEET 1 IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS IPP REV :B AS PER REV D 16-03-07 JLM VERIFIED BY:JFS

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard |      | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------|-------|------------|----------|----------|------|-----------------------|-----------|----------|
|       |                    |       |            |          | Setup    | Run  | Workcenter / Supplier | Lead Time |          |
|       |                    |       |            |          | hrs      | Hrs  |                       |           |          |
| 90    | Start up Operation | 4 Ea  |            | 12/14/17 | 0.00     | 0.00 | Start Up Stores/Pkg-2 |           |          |
| 110   | Packaging          | 4 pcs |            | 12/14/17 | 0.00     | 0.00 | Packaging1-1          |           |          |
| 120   | Small Fab          | 4 pcs |            | 12/15/17 | 0.00     | 0.11 | Small Fab-1           |           |          |
| 130   | QC                 | 4 pcs |            | 12/15/17 | 0.00     | 0.00 | QC5                   |           |          |
| 140   | Packaging          | 4 pcs |            | 12/15/17 | 0.00     | 0.00 | Packaging3-1          |           |          |
| 150   | QC21-SA            | 4 Ea  |            | 12/15/17 | 0.00     | 0.00 | QC21                  |           |          |

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note . A/R RTV LOCTITE 598:

Descriptions: exp. date: 06/19

140 - \*\*\*IDENTIFY AS PER IAW MPP-120\*\*\*

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated | Std Qty |
|-----------------------|----------------|----------|-----------|-----------|---------|
| 90-Start up Operation | 646.9710       | 4        | 56        | 0         | 0       |
|                       | 646.9711       | 8        | 106       | 0         | 0       |
|                       | MS21042L08     | 24       | 2,967     | 0         | 0       |
|                       | MS27039-08-19  | 24       | 819       | 0         | 0       |
|                       | NAS1149FN832P  | 48       | 3,722     | 0         | 0       |

### Part Specifications

Specifications could not be found.

Plex 12/7/17 2:54 PM Dart.lajeunesse.marie



**S019096**



**Cutter Sub Assembly**

**PART NO:**  
**Revision:**  
**Operation:**  
**Change No:**

**646.9701**

**Start up Operation**

**Mfg Date: 12/08/17**  
**Job No: 169333**

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